

Date: Tuesday, 12/08/2008 11:26:13 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: STRIKER PLATE
Job Number	: 41163		
Estimate Number	: 10589		
P.O. Number	:	Part Number	: D2237
This Issue	: 12/08/2008 S.O. No. :	Drawing Number	: D2237 REVD1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL / MED FAB	Drawing Revision	: D1
Previous Run	: 38807	Material	:
Written By	:	Due Date	: 10/09/2008 Qty: 50 Um: Each
Checked & Approved By	<u>JLD 08.8.12</u>		
Comment	: Est. C 02.05.11 Clarify IPP NG EST D 06.05.25 Waterjet EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S22GA	304/316 .032 Sheet
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.7

MAT NOT PULLING



Comment: Qty.: 0.0105 sf(s)/Unit Total : 0.5250 sf(s)

304/316 .032 Sheet

Batch: 109023

HB 8-8-25

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D

Dwg Rev: P1

Prog Rev: 01

HB 8-8-25

(58)

2-Deburr if necessary

08/09/08 Am

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 8-8-25



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

08/09/08
 58
 58

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Form as per drawing

08/10/08 (58)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 12/08/2008 11:26:13 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRIKER PLATE

Job Number: 41163

Part Number: D2237

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



counters

Comment: INSPECT WORK TO CURRENT STEP

08/10/27

(+58)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



(58x)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 22

8/10/27

SP

8.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/27

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 08-10-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

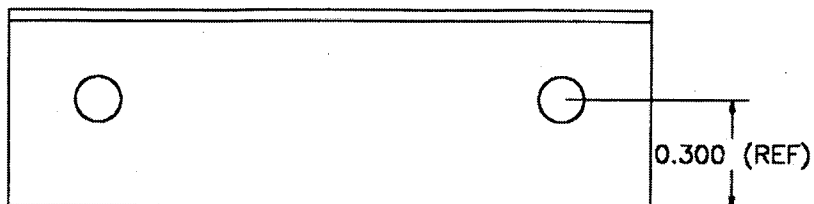
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

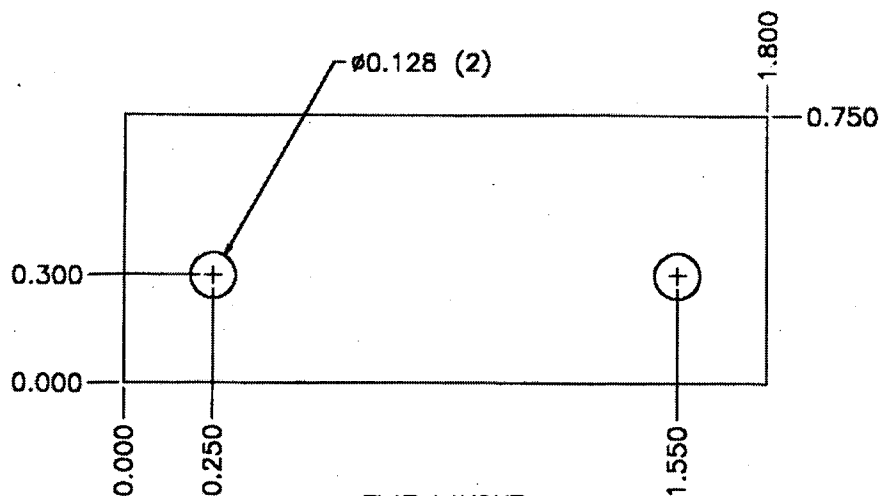
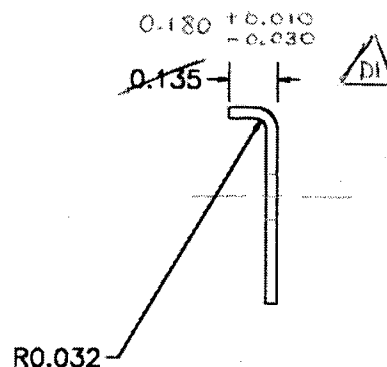


DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2237	REV. D SHEET 1 OF 1
DATE 94:10:25	TITLE STRIKER PLATE		SCALE 2:1
D1 04.06.15		UPDATE DIMENSION	

RELEASED
97/12/17 DS



BEND DETAIL



FLAT LAYOUT

MATERIAL: 304/316 SS, 0.034 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *41163*